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D5626-1

Job Sheet 178907



Part No: D5626-1

Job Qty: 16 ea

Part Name: Bushing



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 6/11/18

Job Tracking No:

Due Date: 6/19/18

Created By: Linda Lacelle

Type: SOLD

Description:

Note: D5626 REV.A NEW ISSUE 18/05/08 JFS VERIFIED BY:DD

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	16 Ea		6/19/18	0.00	0.00	Start Up Machining-1	9mm/L	JB 18-06-26
100	Hardinge	16 pcs		6/19/18	0.33	0.64	Hardinge	11	JB 18-06-26
110	QC	16 pcs		6/19/18	0.00	0.00	QC2 Machining-5	11	JB 18-06-26
120	QC	16 pcs		6/19/18	0.00	0.00	QC8		JB 18-06-26
130	Packaging	16 pcs		6/19/18	0.00	0.00	Packaging3-1	5/17/18	JB 18-06-26
140	QC21-SA	16 Ea		6/19/18	0.00	0.00	QC21		JB 18-06-26

Part Op
Descriptions: 100 - 1-TURN AS PER FOLIO FC084 & DWG D5626-1

21 JUN 27 2018
9-59

Job BOM

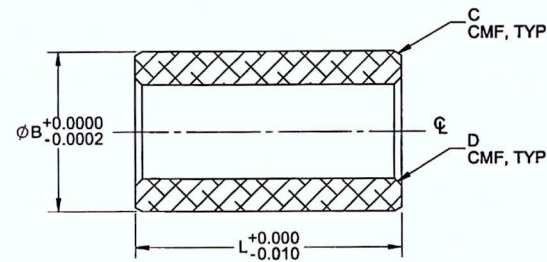
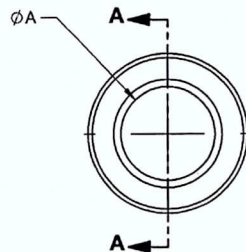
Part / Item	Component Name	Quantity	Operation	Container
M303R0.500	303 Round Bar 0.500"	1.1840 ft (.074 ea)	90-Start up Operation	

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	M303R0.500	1	13	0

Part Specifications

Specifications could not be found.



SECTION A-A

D5626-X BUSHING

PART NUMBER	ID (A)	OD (B)	OD CHAMFER (C)	ID CHAMFER (D)	LENGTH (L)	WEIGHT lbs
D5626-1	0.257	0.4379	0.020 x 30°	0.020 x 45°	0.730	0.02

NOTES:

- 1) MATERIAL: AISI 303/304/316, STAINLESS STEEL ROUND BAR
PER ASTM A582 OR ASTM 276
REF. DART SPEC M303R OR M304R
- 2) FINISH: NONE
- 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) UNITS: INCHES UNLESS OTHERWISE NOTED
- 5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
- 6) IDENTIFICATION: IDENTIFY PER QSI 044 6.7
- 7) WEIGHT: SEE TABLE

RELEASED

2018 MAY 03
ECN 18-592

APPROVED

A	NEW ISSUE	RF	18.03.05
REV.	DESCRIPTION	BY	DATE
DESIGN	RF	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
DRAWN	RF	DRAWING NO.	REV. A
CHECKED	WK	D5626	SHEET 1 OF 1
MFG. APPR.	RQ	TITLE	SCALE
APPROVED	DSW	BUSHING	NTS
DE APPR.	DS	COPYRIGHT © 2018 BY DART AEROSPACE LTD THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COPIED OR COMMUNICATED TO ANY OTHER PERSON WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE LTD.	
DATE	18.03.05		